



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sika® Permacor®-136 TW Part A

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection

### 1.3 Details of the supplier of the safety data sheet

Company : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
70439 Stuttgart  
Telephone : +4971180090  
E-mail address : EHS@de.sika.com

### 1.4 Emergency telephone number

Emergency telephone number : 0173-6774799 Out of office hours only  
EHS@de.sika.com

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Type of product : Mixture

#### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2	H411: Toxic to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P273 Avoid release to the environment.

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P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

- 500-033-5 reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight  $\leq$  700)
- 219-371-7 1,4-bis(2,3-epoxypropoxy)butane

**Additional Labelling:**

EUH205 Contains epoxy constituents. May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Chemical Name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6 500-033-5 01-2119456619-26-XXXX	Eye Irrit.2; H319 Skin Irrit.2; H315 Skin Sens.1; H317 Aquatic Chronic2; H411	$\geq$ 50 - $\leq$ 100
1,4-bis(2,3-epoxypropoxy)butane 2425-79-8 219-371-7 01-2119494060-45-XXXX	Aquatic Chronic3; H412 Acute Tox.4; H302 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315 Skin Sens.1; H317 Eye Dam.1; H318	$\geq$ 5 - < 10

For the full text of the H-Statements mentioned in this Section, see Section 16.



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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
sensitising effects  
  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances.



cumstances and the surrounding environment.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation prob-



lems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses with side-shields  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.



- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor (Type A) and particulate filter  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
P1: Inert material; P2, P3: hazardous substances  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### **Environmental exposure controls**

- General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

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## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

- Appearance : viscous
- Colour : various
- Odour : characteristic
- Odour Threshold : No data available
- Flash point : > 101 °C
- Autoignition temperature : ca. 449 °C
- Lower explosion limit (Vol-%) : No data available
- Upper explosion limit (Vol-%) : No data available
- Flammability : No data available
- Oxidizing properties : No data available

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pH	:	Note: Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	0,2 hPa
Density	:	ca.1,53 g/cm <sup>3</sup> at 20 °C
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

**9.2 Other information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

Hazardous decomposition products : No decomposition if stored and applied as directed.



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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

**reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20.000 mg/kg

#### **1,4-bis(2,3-epoxypropoxy)butane:**

Acute oral toxicity : LD50 Oral (Rat): 1.163 mg/kg

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/eye irritation

Causes serious eye damage.

#### Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

#### STOT - single exposure

Not classified based on available information.

#### STOT - repeated exposure

Not classified based on available information.

#### Aspiration toxicity

Not classified based on available information.

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

**reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700) :**



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Toxicity to fish	: LC50: 2 mg/l, 96 h, <i>Oncorhynchus mykiss</i> (rainbow trout)
Toxicity to daphnia and other aquatic invertebrates	: EC50: 1,8 mg/l, 48 h, <i>Daphnia magna</i> (Water flea)

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Other adverse effects

No data available

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

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### SECTION 14: Transport information

**ADR**

- 14.1 UN number : 3082  
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(epoxy resin)  
14.3 Class : 9

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**14.4 Packing group** : III  
Classification Code : M6  
Labels : 9  
Tunnel restriction code : (E)  
**14.5 Environmentally hazardous** : yes

**IATA**

**14.1 UN number** : 3082  
**14.2 Description of the goods** : Environmentally hazardous substance, liquid, n.o.s.  
(epoxy resin)  
**14.3 Class** : 9  
**14.4 Packing group** : III  
Labels : 9  
**14.5 Environmentally hazardous** : yes

**IMDG**

**14.1 UN number** : 3082  
**14.2 Description of the goods** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(epoxy resin)  
**14.3 Class** : 9  
**14.4 Packing group** : III  
Labels : 9  
EmS Number 1 : F-A  
EmS Number 2 : S-F  
**14.5 Marine pollutant** : yes

**14.6 Special precautions for user**

No data available

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Prohibition/Restriction**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are

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- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS	Quantity 1 200 t	Quantity 2 500 t
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Water contaminating class (Germany) : WGK 2 water endangering

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : 6,9 %

GISCODE : RE 1

### 15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

### SECTION 16: Other information

#### Full text of H-Statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

#### Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Chronic aquatic toxicity
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association

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IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !